

FORPRENE® 6K5901A65

Typical mechanical properties

Stress at 100% elongation	348 psi	ISO 527-1/-2 or ISO 37
Stress at 300% elongation	537 psi	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	67	ISO 48-4 / ISO 868
Tensile set	14 %	ISO 2285

Other properties

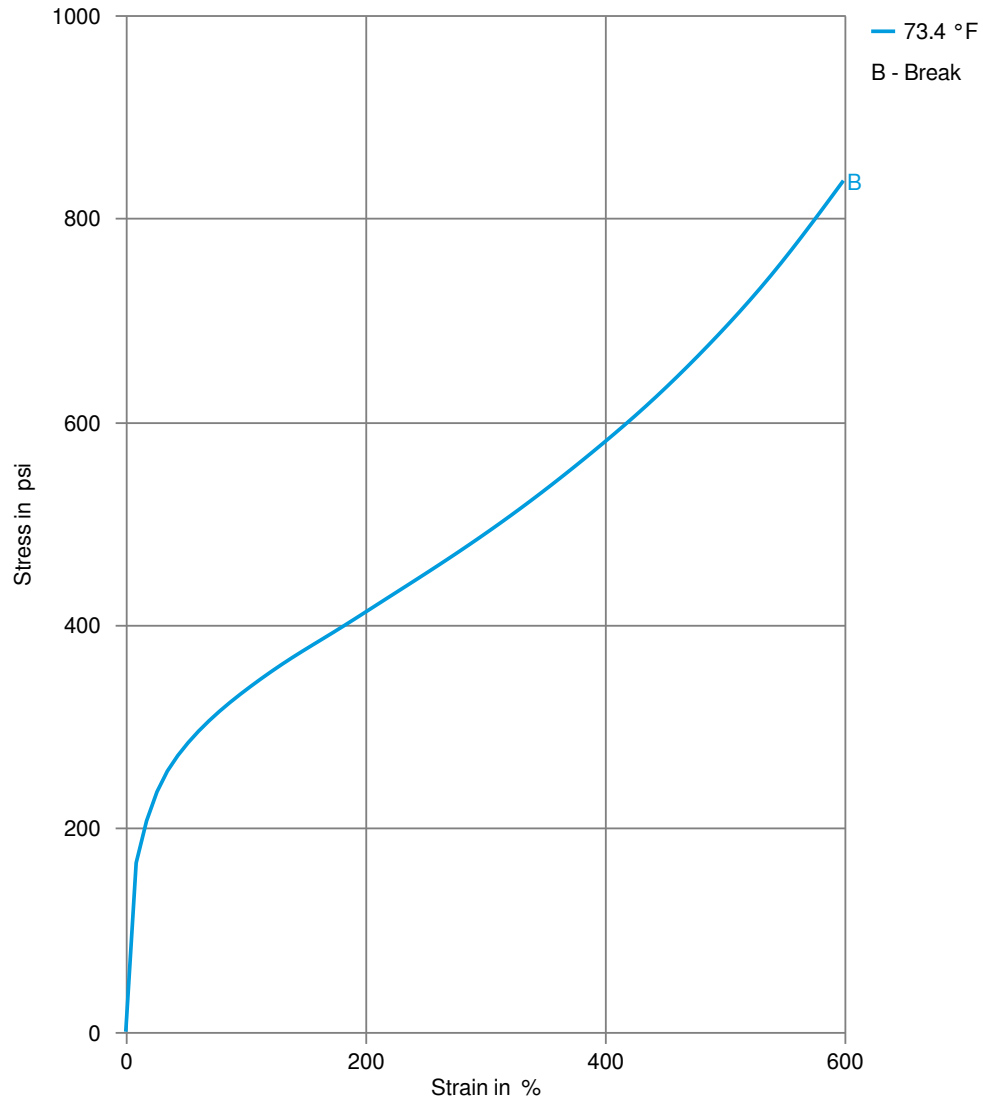
Density	8 lb/gal	ISO 1183
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Injection

Max. mold temperature	68 - 104 °F
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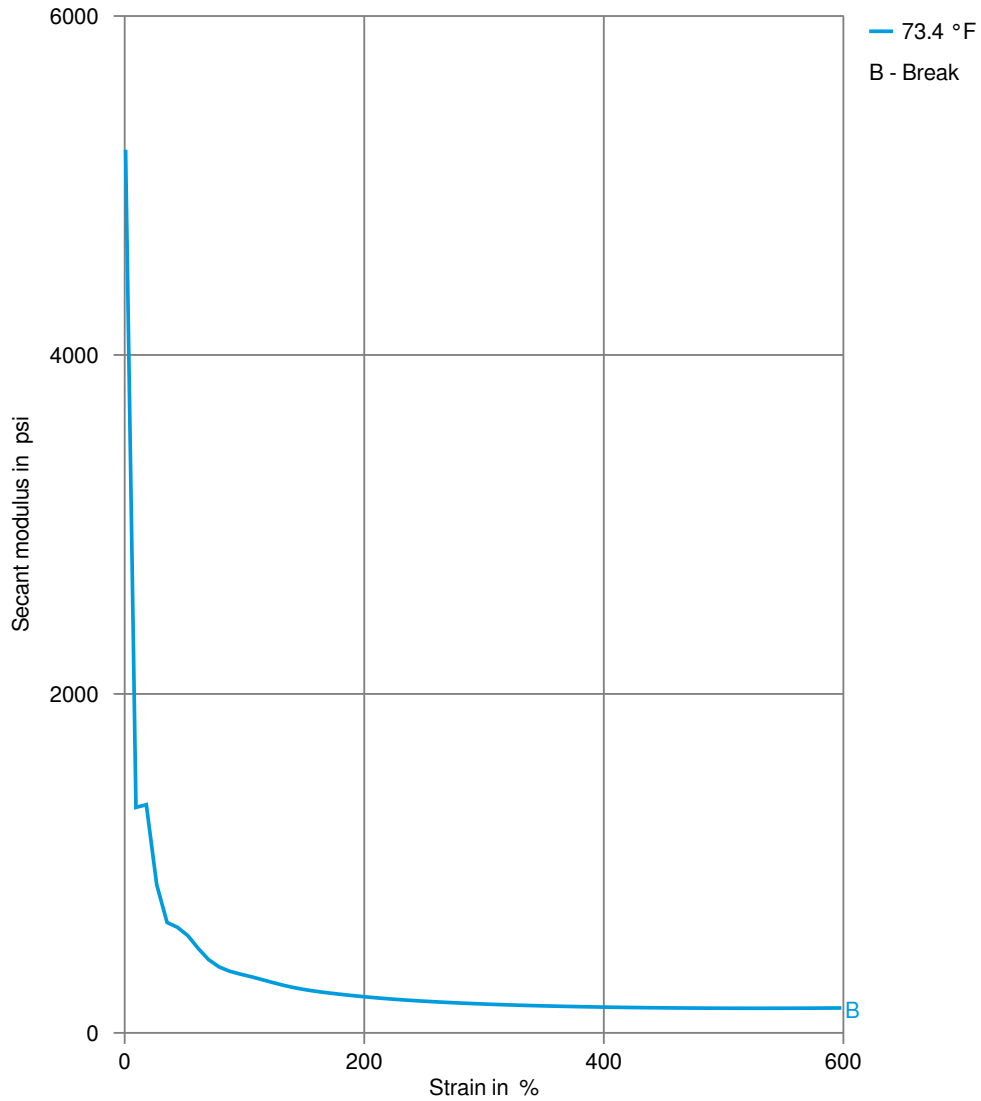
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Stress-strain



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Secant modulus-strain



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Processing Texts

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.